



FINE CONNECTOR

SPRING CONNECTOR™ TWO PIECE CONNECTORS LEAD SOCKET CONNECTORS











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SPRING CONNECTOR®

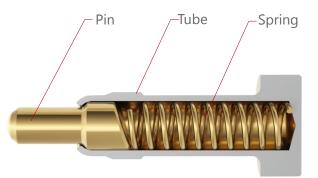




■ SPRING CONNECTOR® components

SPRING CONNECTOR® is composed of three parts: Pin, Tube and Spring

To meet customer specific requirements, connector features such as the length, diameter, shape, plating and current rating can easily be customized.



Compor	nents
Pin:	Brass with gold plating
Tube:	Brass with gold plating
Spring:	SUS/SWP

■ Applications and usage of the SPRING CONNECTOR®

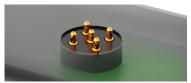
The SPRING CONNECTOR® is suitable for device-internal connections as well as interface applications. The SPRING CONNECTOR® establishes a reliable signal and power transmission by effortlessly contacting the opposite side by either on a dedicated contact pad or simply on the board pattern. The SPRING CONNECTOR® can be utilized either as a single pin or in an array of multiple pins inserted in a connector housing. The housing geometry as well as the material are customizable. Various connector types for different mounting methods such as SMD or THT on PCB/FPC, cable soldering or crimping, and insert-molding/press-fit are available.



Interface connector / SMD



Internal connector /SMD



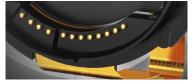
Multiple contacts



Cable termination



Insert molding/Press-fit



FPC assembly



CORPORATE PROFILE

ESTABLISHED

1922

HEADQUARTERS

Tokyo, Japan

CAPITAL

7,800 Million JPY

PUBLICLY TRADED

Tokyo Stock Exchange Prime Market

GLOBAL NETWORK

8 factories in Japan, USA, China, Malaysia and Vietnam

Sales and R&D offices in Asia, Europe and Americas

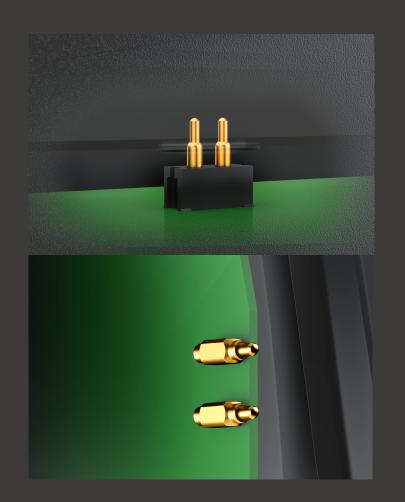
BUSINESS DOMAINS

Electronics: Device connectors Automotive: Car antennas Semiconductor: Probe cards

8,304 Employees 77,900 M JPY Turnover PRODUCTION, R&D AND SALES OFFICE LOCATIONS



SPRING CONNECTOR® SOLDERING TYPE





■ Soldering and mounting methods (PCB/FPC, cables)

The SPRING CONNECTOR® is suitable for reflow soldering, wave soldering, manual soldering and cable soldering methods. The design and packaging of the connectors are adapted to the mounting and soldering process.

SMD (Soldering on PCB/FPC)

Through hole/Pin in paste (Soldering on PCB/FPC)

Solder-cup
(Cable soldering)







■ Contact directions (Right angle contact)

Beside vertical soldering, right angle soldering is possible with the right angle type connectors from Yokowo's line-up including single contact and multiple contact connectors for SMD or THT mounting.

SMD/Single pin

SMD/Multiple contacts

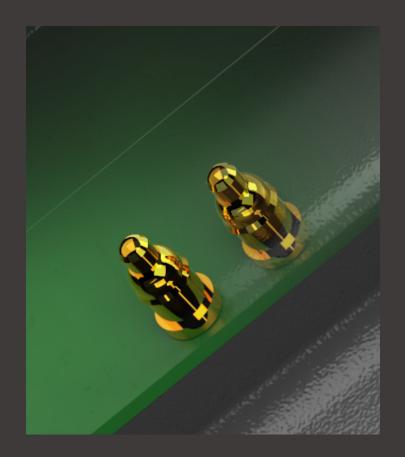
Through hole/
Multiple contacts







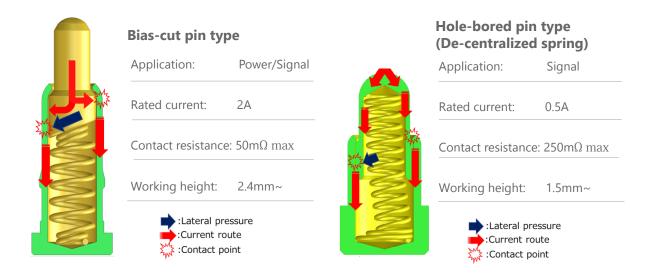
SPRING CONNECTOR®





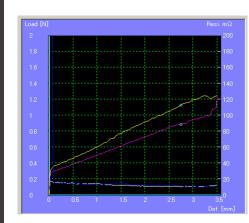
■ Standard structure, Current route

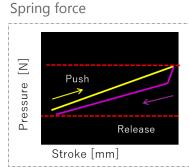
By adapting de-centred structures in the bias-cut pin type and hole-bored pin type, YOKOWO's SPRING CONNECTOR® drastically reduces the risk of contact loss between the pin and tube, enables a stable signal and power transmission.

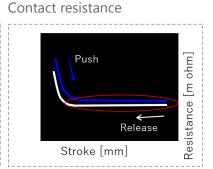


Performance (Spring force & Contact resistance)

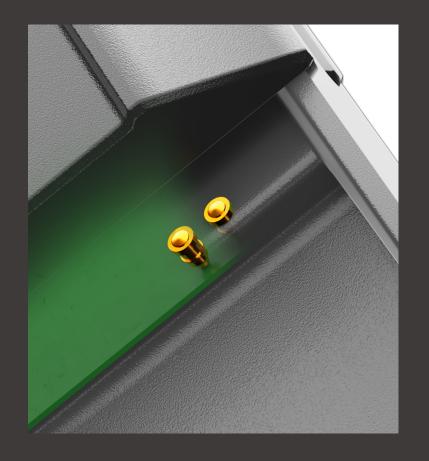
Reliable performance and stable contact resistance due to the de-centered pin structure.







SPRING CONNECTOR® USAGE OF FLOATING

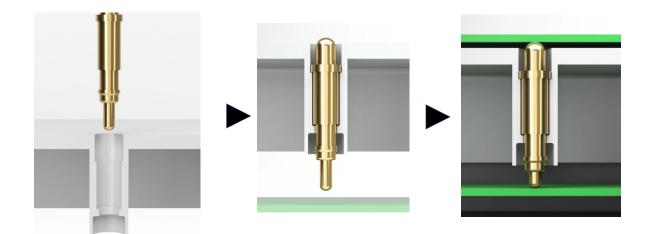


yokowo

Compress between

the contact surfaces

■ Installation method



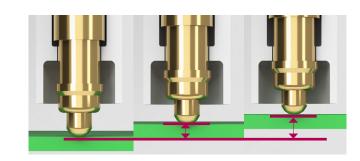
■ Floating function

Press-fit into device's housing

Clearance area

Due to the gap between housing and the SPRING CONNECTOR®, the __ SPRING CONNECTOR® moves up and down after press-fitting.





SPRING CONNECTOR®





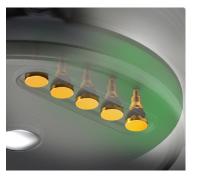
■ Insert molding, Press-fit type

Solderless SPRING CONNECTOR® types are available for insert molding and press-fit and are mostly used in interface applications combining the external contact pad and device-internal SPRING CONNECTOR® in one part. Equipped with O-rings, the press-fit type connectors are suitable for ingress protected devices up to IPX7.

Insert molding



Press-fit



■ Floating type (Similar to double sided SPRING CONNECTOR®)

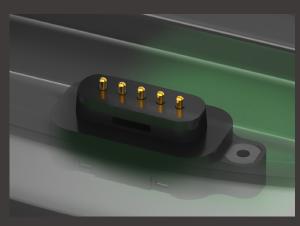
Inserted in a device's internal structure with clearance between the structure and the SPRING CONNECTOR®, it floats between two contact surfaces such as PCBs.

Floating



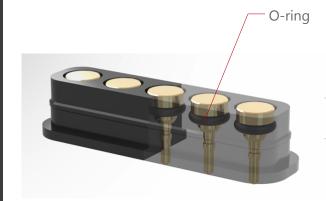
SPRING CONNECTOR® WATERPROOF







■ Female connector (IPX7 / Reflow soldering)



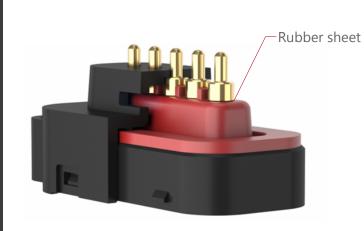
Waterproof rating: IPX7

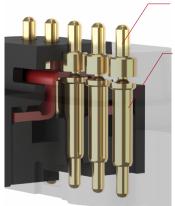
Features: O-ring, potting with resin

Installation method: SMD(PiP) and reflow soldering

* Dustproofing is also applicable depending on specs

■ Male connector (IPX7 / Screw lock)





SPRING
CONNECTOR®

Ingress protection: IPX7

Features: Rubber sheet

Installation method: Screw lock

SPRING CONNECTOR® MATING PAD





■ Female connectors for the SPRING CONNECTOR®

A variety of dedicated female connectors are available for interface applications.

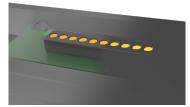
Matching designs of the two connector counterparts ensure a uniform design and perfect fit of the device and it's counterpart such as a charging cradle. For ingress protection, IPX7 rated connectors are available.





■ Soldering and mounting methods(PCB/FPC, Cables)

The female connectors are suitable for reflow soldering, wave soldering, manual soldering and cable soldering methods. The design and packaging of the connectors are adapted to the mounting and soldering process.



Solderd on PCB/ SMD•Through hole



Solderd on FPC / SMD•Through hole



Solderd to cables

SPRING CONNECTOR® HIGH SPEED



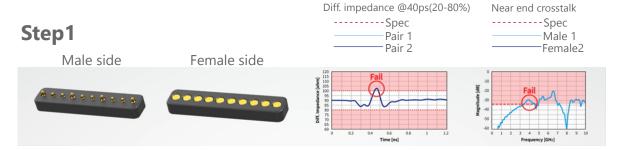




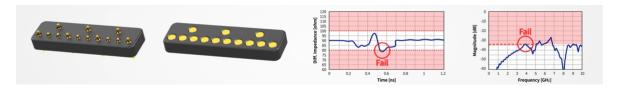
■ Electromagnetic field simulation

USB 3.1 Gen. 2 compliant high speed data transmission connectors are currently available from our catalogue line-up. Development time and prototyping costs of a custom high speed connector with customer's specific features such as housing geometry or pin arrangement is reduced by using our electromagnetic field simulation tool.

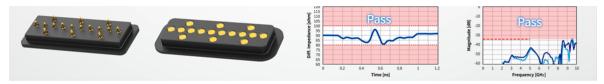
■ Example : Development of USB 3.1 Gen 2



Step2



Step3



SPRING CONNECTOR® HIGH CURRENT





■ Internal structures

By incorporating additional contact elements and insulation inside of the connector, a high nominal current rating up to 10A per contact can be achieved for connectors in the catalogue line-up.



^{* 15}A is under development

■ Current route



The unique internal structure reduces the contact resistance and protects the spring, allowing for a higher current rating with a maximum temperature rise of 30°C.

TWO PIECE CONNECTORS



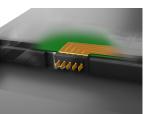


■ Installation examples









Soldered on PCB/ Through hole

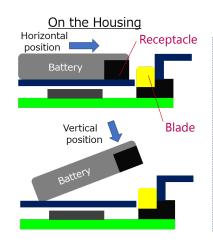
Soldered on PCB/ SMD

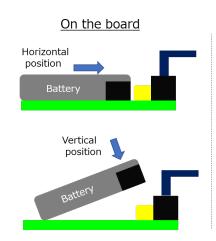
Soldered on PCB/ Through hole

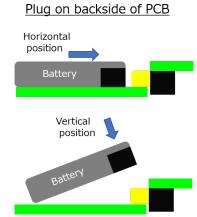
Soldered on FPC/ SMD

■ Various connector layouts (e.g. battery usage)

With multiple mating orientation methods, the Two Piece Connectors allows for a high degree of design freedom.





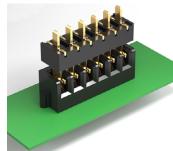


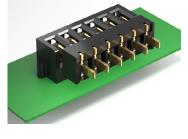
TWO PIECE CONNECTORS





■ Specifications





 Rated current:
 1A - 3A

 Contact resistance:
 30 - 50mΩ max

 Mating cycles:
 2,000 cycles

 Floating range
 $\pm 0.3 - 0.5mm$

Vertical mating

Right angle mating

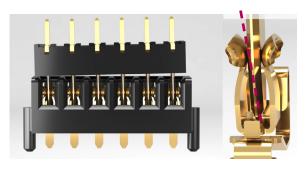
■ Floating function

Floating range ($\pm 0.5/\pm 0.3$)



The spring follows the movements of the plug and retains contact





APPLICATION EXAMPLES

yokowo

Rugged Tablet PC

Device body and cradle



1 Mating pad connector



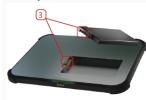
- Mating pad connector for power and data transmission
- Integrated O-rings for IPX7 ingress protection
- Suitable for high speed data transmission

SPRING CONNECTOR™



- For PWR and data transmission
 SMT, THT or solderless
- High cycle durability (100.000~)
 Integrated O-rings or rubber sheet for IPX7 ingress protection
- Suitable for high speed data trans-
- Contact sequencing

Battery



3 Two Piece connector



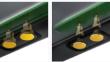
· High shock and vibration resistance 6-axis misalignment compensation SMT/THT, vertical or horizontal

Smart Glasses

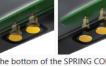
Device body



1 SPRING CONNECTOR™ w. integrated waterproof contact pad



nector



- The bottom of the SPRING CON-
- NECTOR™ is used as a mating pad · Press-fit or insert molding integra-
- Option with integrated O-ring for IPX7 ingress protection
- Silver color plating option



- · Mating pad connector with integrated Ö-rings for IPX7 ingress
- Suitable for SMT and reflow

Charging cradle or charger



Lead socket connectors



- · Battery pack connection • Easy wiring with AWG#24-22
- without hand soldering Suitable for SMT and reflow
- SPRING CONNECTOR™



SPRING CONNECTOR™



- Charger pinsSMT, THT or solderless type
- Single pin or incl. housing
- Charger pins
- Wire termination (solder cup)

Bluetooth Earphones

Charging cradle



SPRING CONNECTOR™



- Charger pins SMT or solderless type
- Crown cut contacts optional

2 Lead socket connectors



- · Battery pack connection
- · Easy wiring with AWG#24-22
- Suitable for SMT and reflow

Earbuds



SPRING CONNECTOR™ with integrated contact pad



- The bottom of the SPRING CON-NECTOR™ is used as a mating pad Press-fit or insert molding integra-
- · Silver color plating option

SPRING CONNECTOR™ and separated contact pads



- . SPRING CONNECTOR™ and separated mating pad
- · Mating pad integrated by insert
- Low profile SPRING CONNECTOR™ connects mating pad and PCB

4 SPRING CONNECTOR™ (vertical or horizontal mount)



- SPRING CONNECTOR™ in board to bluetooth antenna, touch panel, button or sub-board
- Vertical or horizontal (right-angle)

ADAS / Vision

Camera



■ SPRING CONNECTOR™



- · PCB-PCB, anti-fog heater connec-
- Direct contact to land pattern on PCB without receptacle
- SMT or THT

- **2** Coaxial SPRING CONNECTOR™
- Coaxial structure with integrated
- shielding Direct contact to land pattern on PCB without receptacle
- Fakra connector can be attached to the backside of the spring connec-

Mirrors

Interior mirror



↑ SPRING CONNECTOR™



- · PCB-PCB, GND, antenna, auto dim- ·
- ming module connection Direct contact to land pattern on PCB without receptacle
- SMT or THT
- Right-angle soldering option



- Solderless and easy integration by press-fitting the device hous-
- PCB-PCB, GND, antenna

SPRING CONNECTOR® WATERPROOF





■ Specifications

ingress protection:	IPX /
Rated current:	3A
Contact resistance:	30mΩ max
Mating cycles:	2,000 cycles
Floating range	\pm 0.3mm



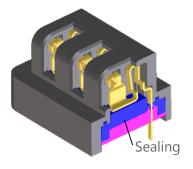


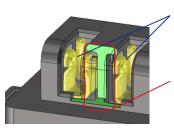
Plug side

Receptacle side

■ Waterproof Structure







Isolated contact area

The contacts are isolated to prevent short circuit between adjacent contacts

Partition wall
Insulation between adjacent contacts

APPLICATION EXAMPLES

yokowo

Manipulator, Robot Arm

End effector, tool

SPRING CONNECTOR™



- SPRING CONNECTOR™ High mating tolerance compensa-
- High shock and vibration resistance
 High cycle durability (~100.000)
 SMT, THT or cable wiring

DSLM, Surveillance Cam



1 Lens mount connector





- Signal and current transmission between camera body and interchangeable lens
- Connector assembly incl. FPC
 Robust SPRING CONNECTOR™ design, suitable for sliding mating (rotational movement)
- Contact sequencing

Warehouse Robot

Device body



1 Mating pad connector



- · Mating pad connector for power and data transmission
- · Integrated O-rings for ingress pro-
- · SMT, THT or cable wiring

Mating pad (sliding type)

2 Mating pad connector

 Mating pad connector SMT, THT or cable wiring



- · Mating pad connector for high current power transmission
- Sliding mating with leaf spring connectors
- SMT or THT

DSLM, Surveillance Cam

Lens mount

Battery







- · Signal and current transmission between camera body and interchange-
- Connector assembly incl. FPC
 Robust SPRING CONNECTOR™ design, suitable for sliding mating (rotational movement)
- · Contact sequencing

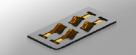
Dock, charger





- SPRING CONNECTOR™ for power and data transmission
- · High current capability
- High cycle durability (~100.000)
 SMT, THT or cable wiring

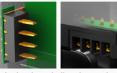




- · Leaf spring connector for high current power transmission
- High mating tolerance compensa-
- SMT or THT



Two Piece connector





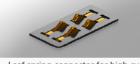
- · High shock and vibration resistance
- 6-axis misalignment compensation
 SMT/THT, vertical or horizontal











APPLICATION EXAMPLES

yokowo

Thermostat

Device body and base



Handheld Computer

Device body

• PCB to PCB, module or power

1 Lead socket connectors

- Easy wiring with AWG#24-22 without hand soldering
- Suitable for SMT and reflow
 Wire is detachable and reattachable

2 SPRING CONNECTOR™ and pad





- SPRING CONNECTOR™ and dedicated mating pad connector • PCB to PCB connection
- Power and signal transmission
- Multi-pin connectors

Drone

Device body and dock







- · Integrated rubber sheet for IPX7
- ingress protection
 Solderless integration (screw lock)
- · For power and data transmission
- High current capability
 High cycle durability (~100.000)
 SMT, THT or cable wiring

Mating pad connector



- Integrated O-rings for IPX7 ingress
- protection Suitable for SMT and reflow



- SMT, THT or cable wiring
- Integrated O-rings or rubber sheet for IPX7 ingress protection

Camera

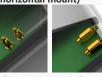


SPRING CONNECTOR™

- - Anti-fog heater
 - Suitable for SMT and reflow or THT



1 Mating pad connector



2 SPRING CONNECTOR™ (vertical 2 Solderless SPRING CONNEC-

Mating pad connector for power

Integrated O-rings for IPX7 ingress

Suitable for high speed data trans-

and data transmission

protection

mission



- · PCB-GND, antenna, wireless charging module
- Right-angle soldering option
- Solderless integration by
- Easy assembly by press-fitting into the device housing
- · PCB-GND, antenna, wireless charging module

Charging cradle and battery



SPRING CONNECTOR™



- SMT or THT
- High cycle durability (100.000~)

Two Piece connector



- · High shock and vibration resistance • 6-axis misalignment compensation
- SMT/THT, vertical or horizontal

Battery



Two Piece connector



- High shock and vibration resistance
- 6-axis misalignment compensation SMT/THT, vertical or horizontal

Rotor arm



Two Piece connector



- · High shock and vibration resistance
- 6-axis misalignment compensation
- · SMT/THT, vertical or horizontal







■ SPRING CONNECTORTM Special Specs

	Categoi	ry	Appearance	Number of contacts/ unit	Soldering/ Installation method	Working Height	Pin pitch	Pin Assignment	Current Rating	Contact Resistance	Spring Force	Cycle Durability	Packaging	Operational Temp. Range
	Small Space	Low Profile Series		1	SMD	1.5~2.55mm	-	-	0.5A	250mΩ max	0.4 - 0.6N	20,000	Tape & Reel	-40 - +85℃
		2.0mm Small pitch Series		2~4	SMD	3.3 - 6.15mm	2.0mm	Single Row	1A	50mΩ max	1.0N	20,000	Tape & Reel	-40 - +85℃
SPRIN	Low Spring Force	Low Spring		1	SMD	2 - 3.8mm	-	-	0.5A	200mΩ max	0.3N	20,000	Tape & Reel	-40 - +85℃
SPRING CONNECTOR™		Force Series		2~10	SMD	4.7 - 8.25mm	2.5mm	Single Row	0.5A	200mΩ max	0.3N	20,000	Tape & Reel	-40 - +85°C
)R TM	Right Angle	Single Pin Series		1	SMD	-	-	-	2A	50mΩ max	0.65N	20,000	Tape & Reel	-40 - +85°C
	Contact	Multiple Pin Series	A STATE OF THE STA	2~5	SMD	-	-	Single Row	2A	50mΩ max	-	20,000	Tape & Reel	-40 - +85°C
	Press-fit Installation	Floating Series		1	Built-in	2.05~13.5mm	-	-	0.5A,2A	50mΩ~ 100mΩ max	0.4 - 1.1N	5,000	Plastic bag	-40 - +85℃



■ SPRING CONNECTORTM Standard Specs

	Cat	tegory	Appearance	Number of contacts/unit	Soldering/ Installation method	Working Height	Pin pitch	Pin Assignment	Current Rating	Contact Resistance/ max value	Packaging	Operational Temp. Range
		Single pin SMD Series Single pin THT Series Multiple pin Single row Series		1	SMD	2.4 - 8.75mm	-	-	2A	50mΩ	Tape & Reel	-40 - +85℃
				1	DIP	2.4 - 8.75mm	-	-	2A	50mΩ	Tape & Reel	-40 - +85℃
SPRII	S			2 - 9	SMD	2.4 - 6.35mm	2.5/3.0mm	Single Row	2A	50mΩ	Tape & Reel	-40 - +85℃
SPRING CONNECTOR™	Standard Specs	Multiple pin Double row Series	A CONTRACTOR OF THE PARTY OF TH	6 - 20	SMD	4.3 - 6.35mm	2.5mm	Double Row	2A	50mΩ	Tape & Reel	-40 - +85℃
R™		2.54mm pitch SMT Series	are server	10	SMD	4.3 - 6.35mm	2.54mm	Single Row	2A	50mΩ	Tape & Reel	-40 - +85℃
			And the state of t	40	SMD	4.3 - 6.35mm	2.54mm	Double Row	1A	50mΩ	Plastic bag	-40 - +85℃
		2.54mm pitch THT Series	ALL REAL PROPERTY.	10	DIP	4.6 - 5.1mm 6.6 - 7.5mm 7.6 - 8.75mm	2.54mm	Single Row	2A	50mΩ	Plastic bag	-40 - +85℃



■ SPRING CONNECTORTM Special Specs

	Category		Appearance	Number of contacts/ unit	Soldering/ Installation method	Working Height	Pin pitch	Pin Assignment	Current Rating	Contact Resistance	Spring Force	Cycle Durability	Packaging	Operational Temp. Range
SPRING CC	USB Signal	USB2.0		4	SMD	2.4~6.35mm	2.5mm	Single Row	2A	50mΩ max	0.9~18N	20,000	Tape & Reel	-40 - +85℃
CONNECTOR™	Transmission	USB3.1 Gen.2		16	DIP	4.7mm	4.7mm	Double Row	1A/2A	50mΩ max	0.8N	20,000	Tray Packaging	-40 - +85℃



■ SPRING CONNECTORTM Special Specs

	Catego	ry	Appearance	Number of contacts/ unit	Soldering/ Installation method	Working Height	Pin pitch	Pin Assignment	Current Rating	Contact Resistance	Spring Force	Cycle Durability	Packaging	Operational Temp. Range
		IPX7 Wataproof	00000	5	Screw Lock	9.3mm	2.5mm	Single Row	2A	50mΩ	0.8N	20,000	Tape & Reel	-40~+85℃
	Waterproof,	100K High Durability Series	Service Control of the Control of th	1	SMD	3.7~8.75mm	-	-	2A	50mΩ	1.0N	100,000	Tape & Reel	-40~+85℃
SPF	Robustness	Abrasion Resistance with PdNi plating		1	SMD	2.4~8.75mm	-	-	2A	50mΩ	0.9~1.08N	20,000	Tape & Reel	-40~+85℃
SPRING CONNECTOR™		125℃ High Temperature		1	SMD	4.7~5.95mm	ı	-	2A	50mΩ	1.0N	20,000	Tape & Reel	-40~+125℃
CTOR™		5A THT		1	DIP	5.6~6.25mm	-	-	5A	50mΩ	1.0N	5,000	Plastic Bag	-40~+85℃
	High	5A cable Soldering		1	Cable Attachment/ Solder-cup	5.6~6.25mm	-	-	5A	50mΩ	1.0N	5,000	Plastic Bag	-40~+85℃
	Current	5A Cable Crimping		1	Cable Attachment/ Crimping	9.8~10.55mm 10.8~11.45mm 15.6~16.3mm	-	-	5A	50mΩ	1.0N	5,000	Plastic Bag	-40~+85℃
		10A THT		1	DIP	6.1~6.8mm	-	-	10A	50mΩ	1.28N	20,000	Plastic Bag	-40~+85℃

CATALOGUE TWO PIECE CONNECTORS



■ Two Piece Connectors

	Category	Appearance	Number of contacts/unit	Soldering/ Installation method	Pin pitch	Floating Range	Current Rating	Contact Resistance	Cycle Durability	Packaging	Operational Temp. Range
	3.0mm pitch Standard Type	THE PARTY OF THE P	3~6	DIP	3.0mm	+/-0.5mm	3A	30mΩ max	2,000	Tray	-40 - +85℃
Two Piece Connector	2.5mm Compact Type	AND THE	5	SMD	2.5mm	+/-0.3mm	1A	30mΩ max	2,000	Tray	-40 - +85℃
	IPX7 Waterproof		5	SMD	3.0mm	+/-0.3mm	3A	30mΩ max	2,000	Tray	-40 - +85℃



■ Mating Pad

	Cate	gory	Appearance	Number of contacts/ unit	Soldering/ Installation method	Working Height	Pin pitch	Pin Assignment	Current Rating	Contact Resistance	Packaging	Operational Temp. Range
SPRING CONNECTOR™		2Pin~9Pin SMT Series		2~9	SMD	1	2.5mm	Single Row	2A	50mΩ	Tape & Reel	-40~+85℃
	Standard	6Pin~20Pin SMT Series		6~20	SMD	-	2.5mm	Double Row	2A	50mΩ	Tape & Reel	-40~+85℃
		10Pin 2.54mm Pitch THT Series	September 1	10	DIP	-	2.54mm	Single Row	2A	50mΩ	Tape & Reel	-40~+125℃
	Press-fit Installation	Mating Pad with SPRING CONNECTOR™		1	Built-in	2.4~4.65mm	-	-	2A	50mΩ	Plastic Bag	-40~+85℃
	Waterproof	IPX7 Mating Pad with SPRING CONNECTOR™		1	Built-in	ı	-	-	2A	50mΩ	Plastic Bag	-40~+85℃
	Waterproof	IPX7 2Pin~10Pin SMT Series	CONTROL OF	2~10	SMD	-	2.5mm, 2.54mm(10pin) Type	-	2A	50mΩ	Plastic Bag	-40~+85°C

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